



**DRAWING #
80-3100**

REVISIONS		
REV.	DESCRIPTION	DATE
A	INITIAL RELEASE	1/24/2013

FLAT BED CUT LIST

FLAT BED SIDERAILS

STYLE	MATERIAL	LENGTH
FB-100	RT 3 X 1 X 14GA	83-1/2
FB-200	RT 3 X 1 X 14GA	97-1/2
FB-250	RT 3 X 1 X 14GA	97-1/2
FB-300	RT 3 X 1 X 14GA	107-1/2
FB-350	RT 3 X 1 X 14GA	107-1/2
FB-550	RT 3 X 1 X 14GA	131-1/2

FB-100
41-1/4 X 84 BACK
46 X 84 FRONT (DOOR)

FB-200
41-1/4 X 84 BACK
60 X 84 FRONT (DOOR)

FB-250
41-1/4 X 92-1/2 BACK
60 X 92-1/2 FRONT (DOOR)

FB-300
41-1/4 X 84 BACK
70 X 84 FRONT (DOOR)

FB-350
41-1/4 X 92-1/2 BACK
70 X 92-1/2 FRONT (DOOR)

FB-550
63-1/4 X 92-1/2 BACK (DOOR)
72 X 92-1/2 FRONT

60 X 96 X 14 GA
13-1/4 X 80 FRONT FILLER

FB-100

MATERIAL	QTY.	LENGTH	DESCRIPTION
RT 2-1/2x1-1/2x14GA	4	83-1/4	CROSS MEMBERS
	2		17 DOOR OPENING

NEEDS DOUBLE CHECKED

CI 5" X 6.7#	2 87-5/8	MAIN FRAME
	2 17-1/4	DROP HITCH
CI 6" X 8.2#	1 33-9/16	FIFTH WHEEL HITCH
FI 1/4 X 2	2 86-1/2	RUB RAILS
FI 1/4 X 4	2	4 3/8 DROP HITCH GUSSETS
FI 1/4 X 5	1 83-5/8	FRONT CAP
FI 3/8 X 1-1/4	2	5 1/4 SAFETY LOOPS
FI 3/8 X 3	2 87-5/8	SIDES
FI 3/8 X 3-1/2	1	28 FIFTH WHEEL PLATE
FP 48 X 96	1 41-1/4 X 84	FLOOR PLATE BACK
FP 48 X 96	1 46 X 84	FLOOR PLATE FRONT
RT 4 X 2 X1/4	1 34-1/16	DROP HITCH
FF-80x13-1/4	1 13-1/4 X 80	FRONT FILLER SHEET
HPXO-100	1	HITCH PLATE 3/4

FB-200

MATERIAL	QTY.	LENGTH	DESCRIPTION
RT 2-1/2x1-1/2x14GA		4 83-1/4	CROSS MEMBERS
		2	17 DOOR OPENING
CI 5" X 6.7#		2 101-5/8	MAIN FRAME
		2 17-1/4	DROP HITCH
CI 6" X 8.2#		1 33-9/16	FIFTH WHEEL HITCH
FI 1/4 X 2		2 100-1/2	RUB RAILS
FI 1/4 X 4		2	4 3/8 DROP HITCH GUSSETS
FI 1/4 X 5		1 83-5/8	FRONT CAP
FI 3/8 X 1-1/4		2	5 1/4 SAFETY LOOPS
FI 3/8 X 3		2 101-5/8	SIDES
FI 3/8 X 3-1/2		1	28 FIFTH WHEEL PLATE

FP 48 X 96	1	41-1/4 X 84	FLOOR PLATE BACK
FP 60 X 96	1	60 X 84	FLOOR PLATE FRONT
RT 4 X 2 X1/4	1	34-1/16	DROP HITCH
FF-80x13-1/4	1	13-1/4 X 80	FRONT FILLER SHEET
HPX0-100	1		HITCH PLATE 3/4

FB-300

MATERIAL	QTY.	LENGTH	DESCRIPTION
RT 2-1/2x1-1/2x14GA	5	83-1/4	CROSS MEMBERS
	2		17 DOOR OPENING

CI 5" X 6.7#	2	111-5/8	MAIN FRAME
	2	17-1/4	DROP HITCH

CI 6" X 8.2#	1	33-9/16	FIFTH WHEEL HITCH
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FI 1/4 X 2	2	110-1/2	RUB RAILS
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FI 1/4 X 4	2	4 3/8	DROP HITCH GUSSETS
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FI 1/4 X 5	1	83-5/8	FRONT CAP
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FI 3/8 X 1-1/4	2	5 1/4	SAFETY LOOPS
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FI 3/8 X 3	2	111-5/8	SIDES
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FI 3/8 X 3-1/2	1	28	FIFTH WHEEL PLATE
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FP 48 X 96	1	41-1/4 X 84	FLOOR PLATE BACK
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FP 72 X 96	1	70 X 84	FLOOR PLATE FRONT
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RT 4 X 2 X1/4	1	34-1/16	DROP HITCH
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FF-80x13-1/4	1	13-1/4 X 80	FRONT FILLER SHEET
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HPX0-100	1		HITCH PLATE 3/4
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FB-250

MATERIAL	QTY.	LENGTH	DESCRIPTION
RT 2-1/2x1-1/2x14GA	4	91-3/4	CROSS MEMBERS
	2		17 DOOR OPENING

CI 5" X 6.7#	2	101-5/8	MAIN FRAME
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	2	17-1/4	DROP HITCH
CI 6" X 8.2#	1	33-9/16	FIFTH WHEEL HITCH
FI 1/4 X 1-1/2	2	19-5/8	H - RACK GUSSET
FI 1/4 X 2	2		104 RUB RAILS
	2		2 RUB RAILS
FI 1/4 X 4	2		4 3/8 DROP HITCH GUSSETS
FI 1/4 X 5	1	83-5/8	FRONT CAP
FI 3/8 X 1-1/4	2		5 1/4 SAFETY LOOPS
FI 3/8 X 3	2		102 SIDES
FI 3/8 X 3-1/2	1		28 FIFTH WHEEL PLATE
FP 48 X 96	1	41-1/4 X 92-1/2	FLOOR PLATE BACK
FP 60 X 96	1	60 X 92-1/2	FLOOR PLATE FRONT
RT 4 X 2 X 1/4	1	34-1/16	DROP HITCH
FF-80x13-1/4	1	13-1/4 X 80	FRONT FILLER SHEET
HPXO-100	1		HITCH PLATE 3/4

FB-350

MATERIAL	QTY.	LENGTH	DESCRIPTION
RT 2-1/2x1-1/2x14GA	5	91-3/4	CROSS MEMBERS
	2		17 DOOR OPENING
CI 5" X 6.7#	2	111-5/8	MAIN FRAME
	2	17-1/4	DROP HITCH
CI 6" X 8.2#	1	33-9/16	FIFTH WHEEL HITCH
FI 1/4 X 1-1/2	2	19-5/8	H - RACK GUSSET
FI 1/4 X 2	2		114 RUB RAILS
	2		2 RUB RAILS
FI 1/4 X 4	2		4 3/8 DROP HITCH GUSSETS
FI 1/4 X 5	1	83-5/8	FRONT CAP
FI 3/8 X 1-1/4	2		5 1/4 SAFETY LOOPS

FI 3/8 X 3	2	112 SIDES
FI 3/8 X 3-1/2	1	28 FIFTH WHEEL PLATE
FP 48 X 96	1 41-1/4 X 92-1/2	FLOOR PLATE BACK
FP 72 X 96	1 70 X 92-1/2	FLOOR PLATE FRONT
RT 4 X 2 X1/4	1 34-1/16	DROP HITCH
FF-80x13-1/4	1 13-1/4 X 80	FRONT FILLER SHEET
HPXO-100	1	HITCH PLATE 3/4

FB-550

MATERIAL	QTY.	LENGTH	DESCRIPTION
RT 2-1/2x1-1/2x14GA	6	91-3/4	CROSS MEMBERS
	2	20-1/4	DOOR OPENING
	1	17-3/8	DOOR OPENING
CI 5" X 6.7#	2	135-5/8	MAIN FRAME
	2	17-1/4	DROP HITCH
CI 6" X 8.2#	1	33-9/16	FIFTH WHEEL HITCH
FI 1/4 X 1-1/2	2	19-5/8	H - RACK GUSSET
FI 1/4 X 2	2	138	RUB RAILS
	2	2	RUB RAILS
FI 1/4 X 4	2	4 3/8	DROP HITCH GUSSETS
FI 1/4 X 5	1	83-5/8	FRONT CAP
FI 3/8 X 1-1/4	2	5 1/4	SAFETY LOOPS
FI 3/8 X 3	2	136 SIDES	
FI 3/8 X 3-1/2	1	28	FIFTH WHEEL PLATE
FP 72 X 96	1	63-1/4 X 92-1/2	FLOOR PLATE BACK
FP 72 X 96	1	72 X 92-1/2	FLOOR PLATE FRONT
RT 4 X 2 X1/4	1	34-1/16	DROP HITCH
FF-80x13-1/4	1	13-1/4 X 80	FRONT FILLER SHEET
HPXO-100	1		HITCH PLATE 3/4